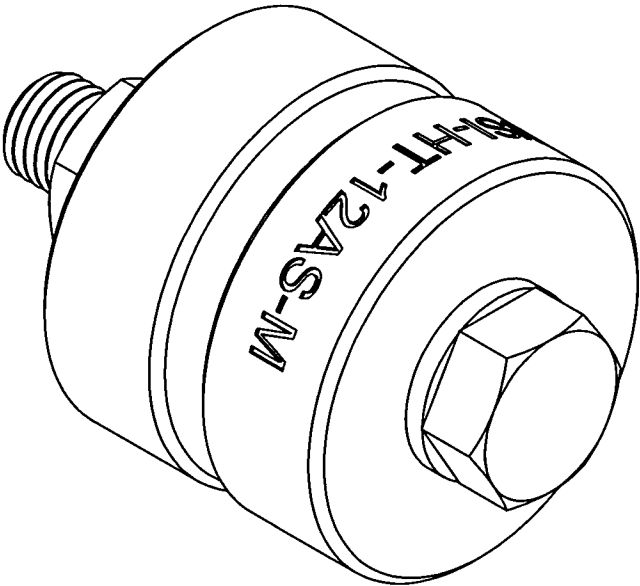
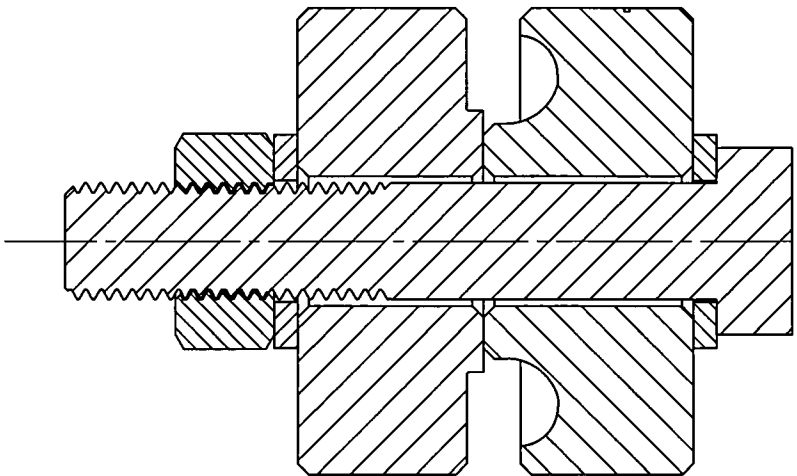
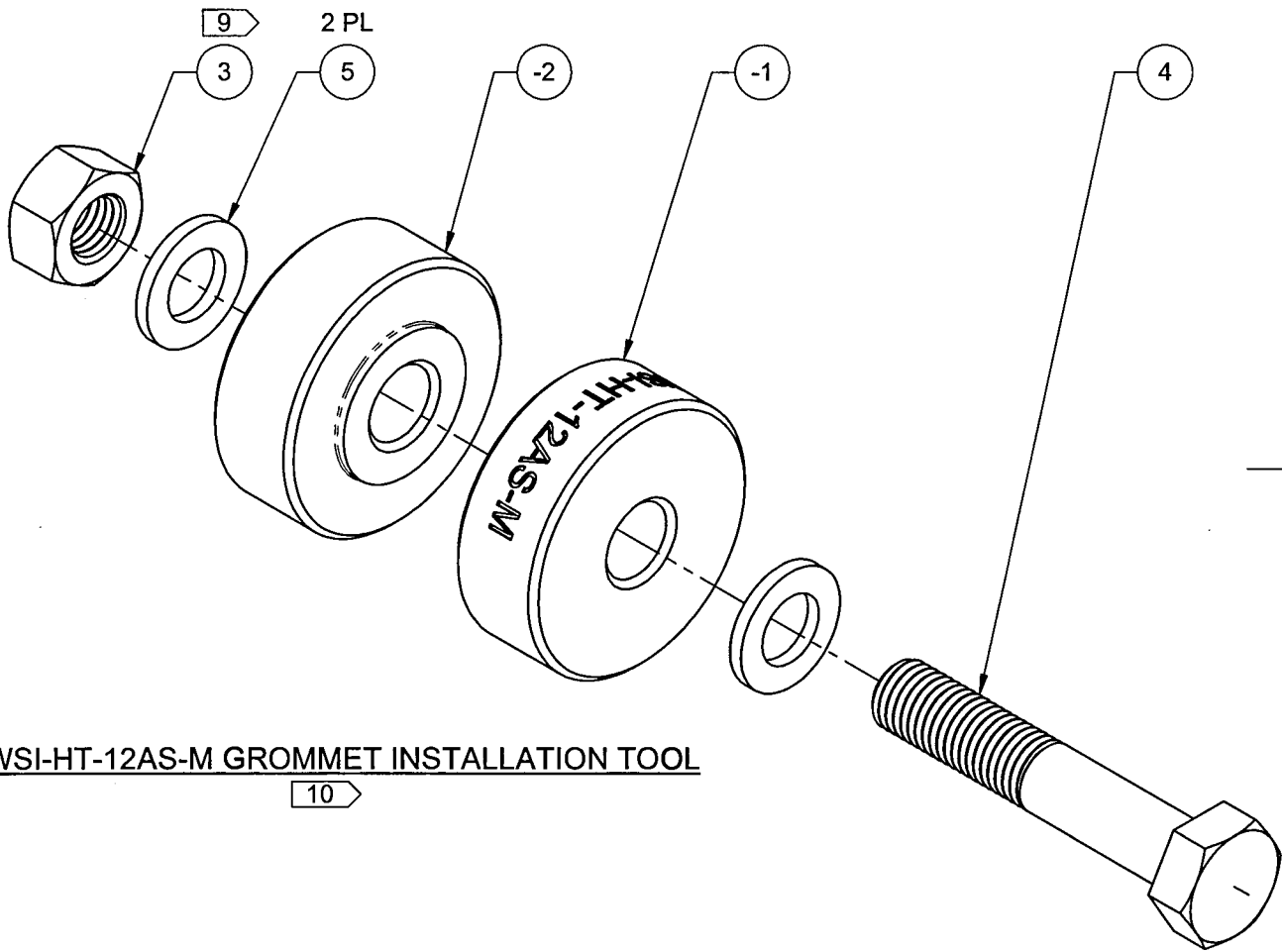
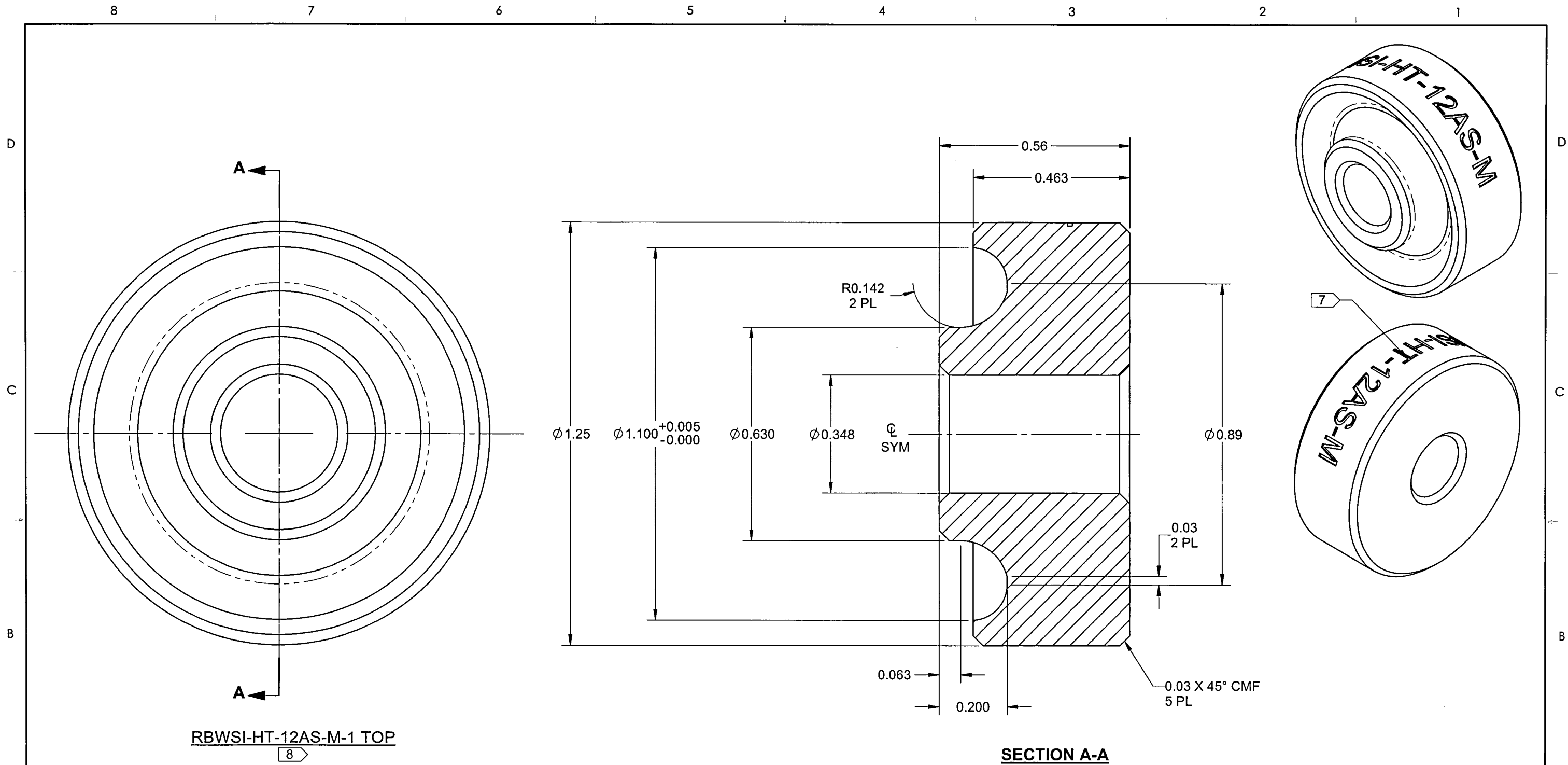


ITEM #	QTY	PART #	PART TITLE
-1	1	RBWSI-HT-12AS-M-1	TOP
-2	1	RBWSI-HT-12AS-M-2	BASE
3	1	McMaster#94191A250 OR EQUIV	STEEL HEX NUT 5/16"-24
4	1	AN5-15	BOLT
5	2	NAS1149F0563P	FLAT WASHER



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ASSEMBLE AS SHOWN,
9) INSTALL ITEM 3 HAND TIGHT
10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	i8-792	KK
REV.	DESCRIPTION	ECN #	BY
DESIGN	KK	DART AEROSPACE LTD	
DRAWN	KK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV A
MFG. APPR.	DP	RBWSI-HT-12AS-M	SHEET 1 OF 3
APPROVED	VM	TITLE	SCALE
		GROMMET INSTALLATION TOOL	NTS
DATE	8/29/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF $\pm 0.005"$ PER CAD FILE RBWSI-HT-12AS-M-1

DESIGN	KK	DART AEROSPACE LTD	
DRAWN	KK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV A
MFG. APPR.	DP	RBWSI-HT-12AS-M	SHEET 2 OF 3
APPROVED	VK	TITLE	SCALE
		GROMMET INSTALLATION TOOL	NTS
DATE 8/29/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1

D

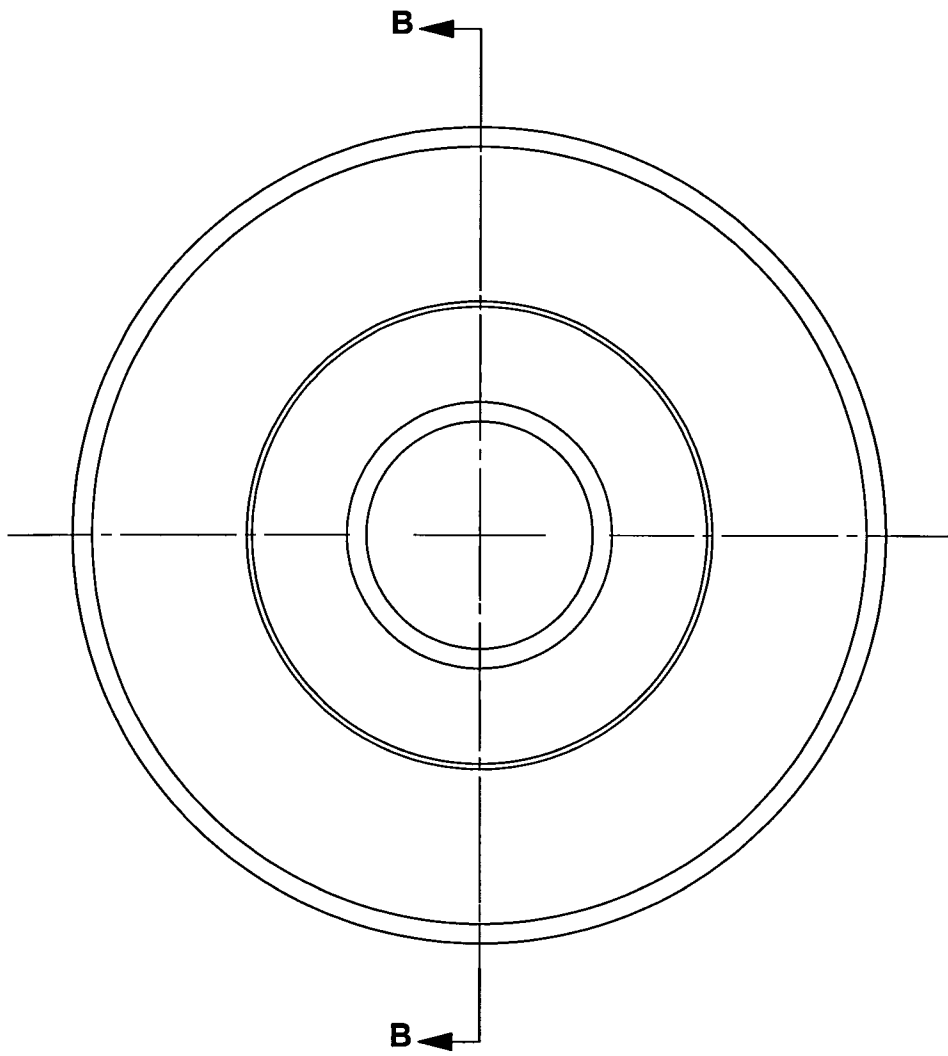
C

B

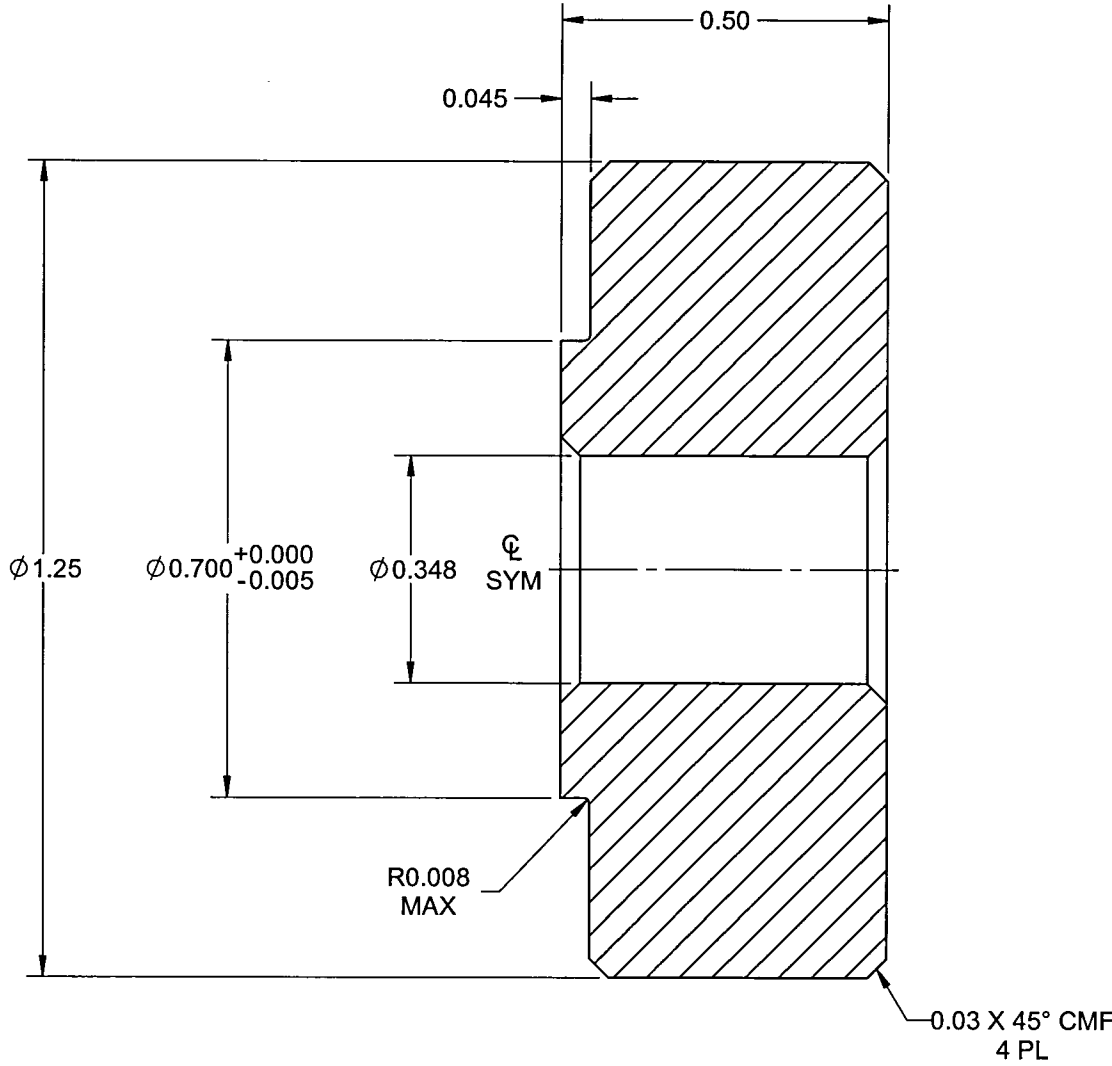
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C

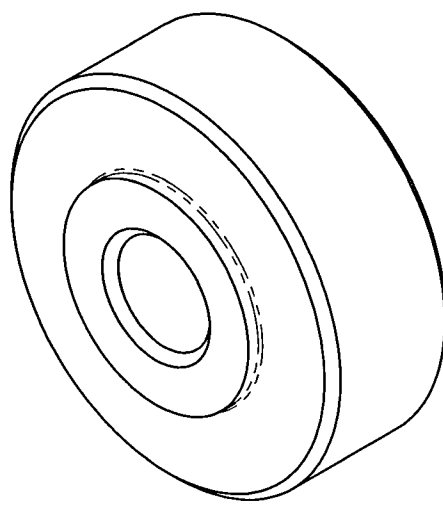
B



RBWSI-HT-12AS-M-2 BASE



SECTION B-B



- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	KK	DART AEROSPACE LTD	
DRAWN	KK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV A
MFG. APPR.	DP	RBWSI-HT-12AS-M	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DATE 8/29/2018		GROMMET INSTALLATION TOOL	NTS
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A

A

8 7 6 5 4 3 2 1